

ABSTRACT OF THE DISCLOSURE:

Extruded synthetic wood structural material comprises at wood fiber, plastic, and a coloring agent. In its manufacture, finely divided wood fiber having an initial moisture content of 0.5% to 20%, and a coloring agent, are placed together and fed to a heated mixer. Water vapor is driven off. The plastic resin is added to the mixture, which is then forced through an extrusion die, cooled, and cut to length. The resulting extruded material is homogeneously colored, and has zero or very low water content. The extruded synthetic wood structural material comprises from 20% to 60% by weight of wood fiber content, from 20% to 60% by weight of plastic resin content, and from 0.5% to 5.0% by weight of coloring agent.